

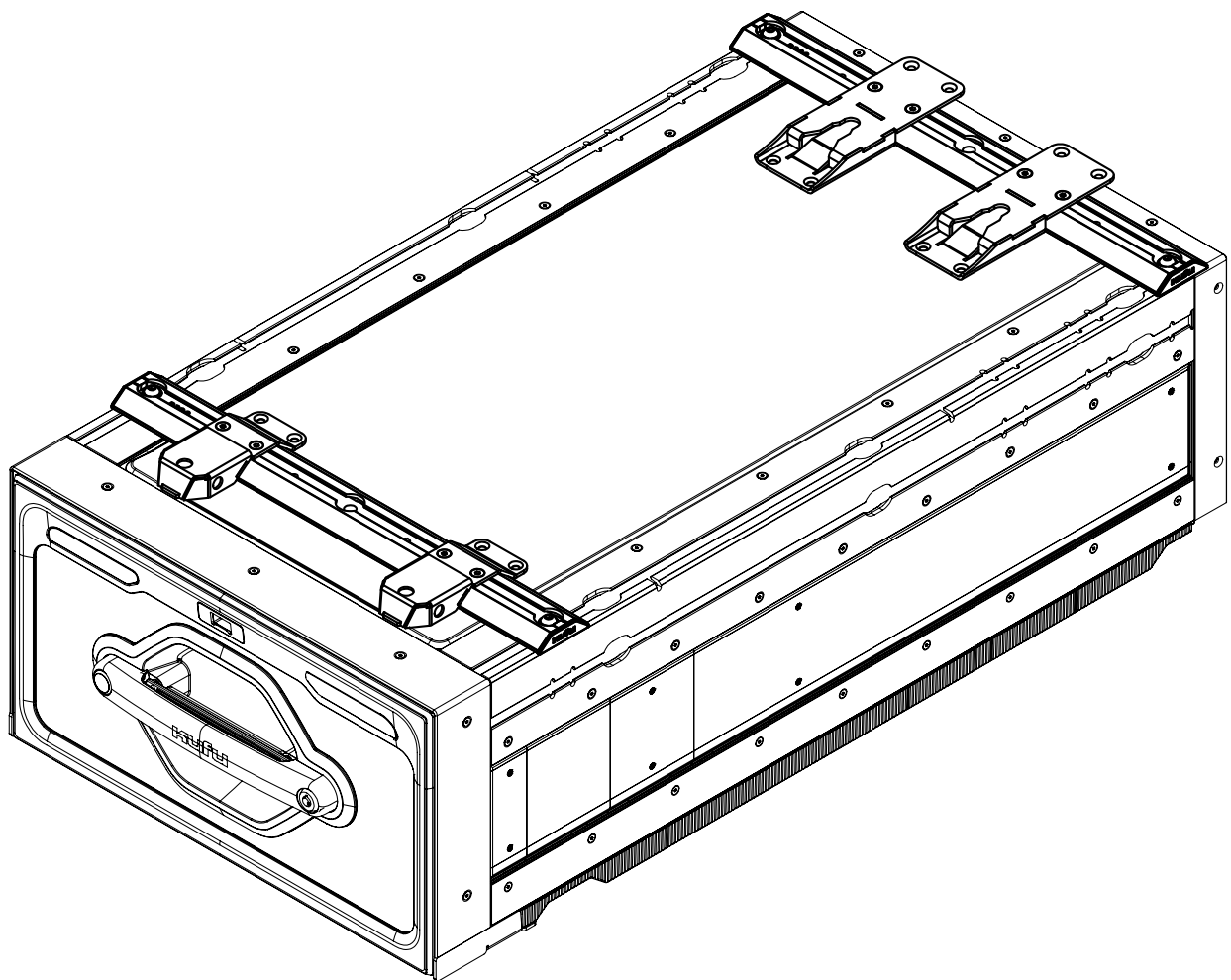


Stacking Kit with Catch-and-Click™ Brackets Installation Guide.

Version: 01

SUITABLE FOR:

- **KUFU PREMIUM Drawers**
- **KUFU ECONO Drawers**



Important Information:

- This Installation Instruction Guide is for the accurate, safe and secure attachment of the Stacking Kit, with Catch-and-Click Brackets to a KUFU Drawer System Drawer.
- This install guide shows a 950 KUFU System stack position above a 950 Drawer, other positions are available for the Stacking Kit depending on the Drawer size.
- KUFU Drawer System Drawers and Slides can ONLY be stacked on longer or same length drawers.
- Longer drawers CANNOT be stacked on top of shorter drawers.
- Open all kits to check that all parts are present.
- Follow all assembly steps in this Instruction Manual.
- Do not leave out fastener components from the installation steps.
- Always review the installation to ensure parts and assemblies are flat and aligned where possible.
- The KUFU Drawer System and associated Mounting Platforms and Bracket Parts are designed for repeated use. However wear and tear will occur due to the nature of different materials in the assemblies and installations.
- Always ensure locking pins are fully engaged into the Catch-and-Click Brackets.

STEP 1 - INSTALLATION PREPARATION

Ensure you have the correct stacking kit for your Drawers. ie. PREMIUM or ECONO

STEP 2 - TOOLS REQUIRED

- Hex Drive or Allen Key Set
- 10mm Socket or Spanner

STEP 3 - COMPONENTS

PREMIUM - Stacking Kit (IIG001284 B0164)

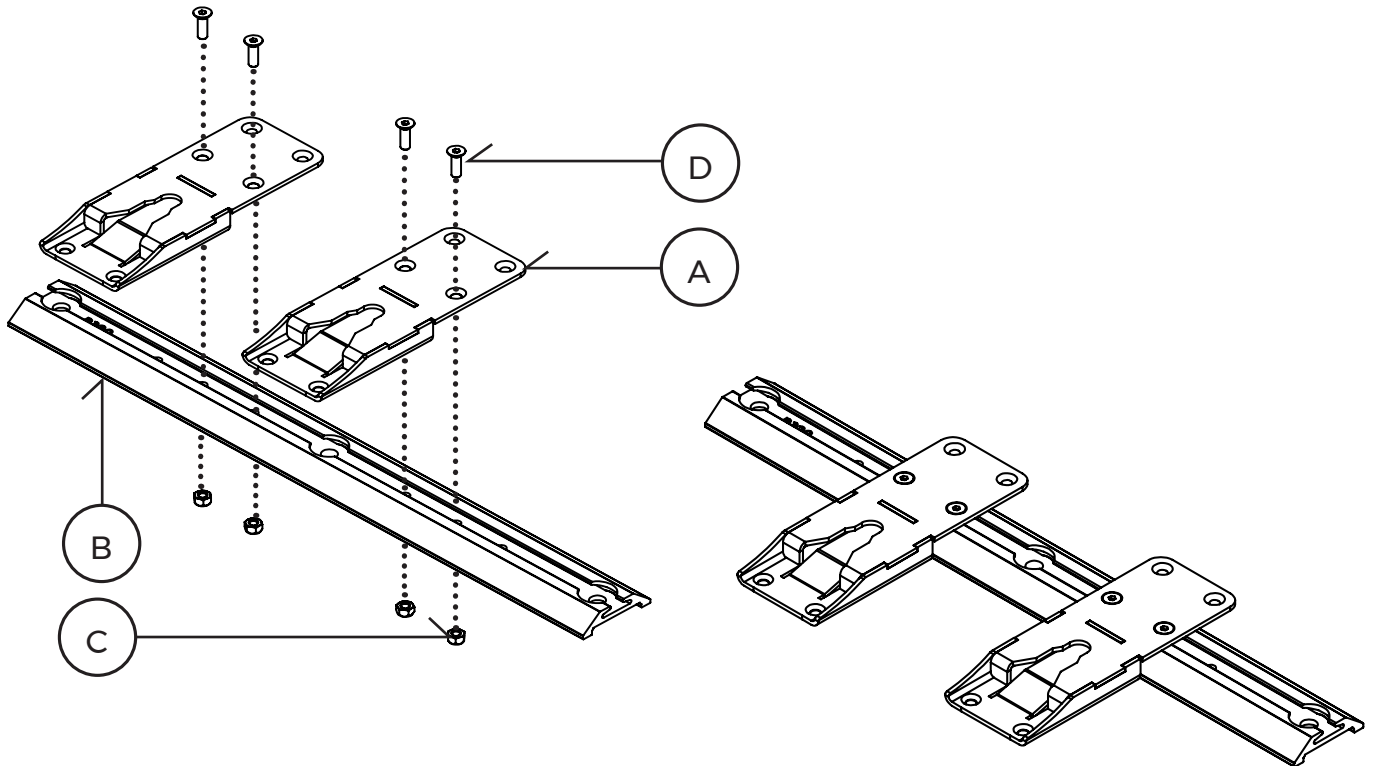
Part Name	Quantity
B420 Mounting Rail	2
Lock Washer	4
M8 Channel Stud	4
B402 Mounting Rail End Cap Short	4
M8 x 16mm Button Head Bolt	4
M8 Spring Washer	4
M8 Flat Washer	4
M6 x 20mm Countersunk Bolt	8

ECONO - Stacking Kit (IIG002253 B0167)

Part Name	Quantity
B420 Mounting Rail	2
B402 Mounting Rail End Cap Short	4
M8 x 20mm Button Head Bolt	4
M8 Spring Washer	4
M8 Flat Washer	4
M6 x 20mm Countersunk Bolt	8
5mm Packing Disc	2

Catch-and-Click™ Bracket Kit (Contents per Kit) (IIG000787 B0093)

Part Name	Quantity
B0092 Click Bracket Assembly	2
B0090 Catch Bracket Assembly	2
M6 Nut	22
M6 x 12mm Countersunk Bolt	14
M6 x 30mm Countersunk Bolt	8



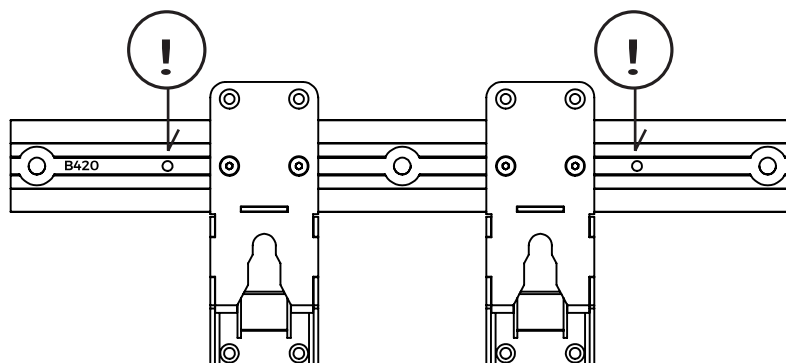
STEP 4 - Catch Brackets Assembly:

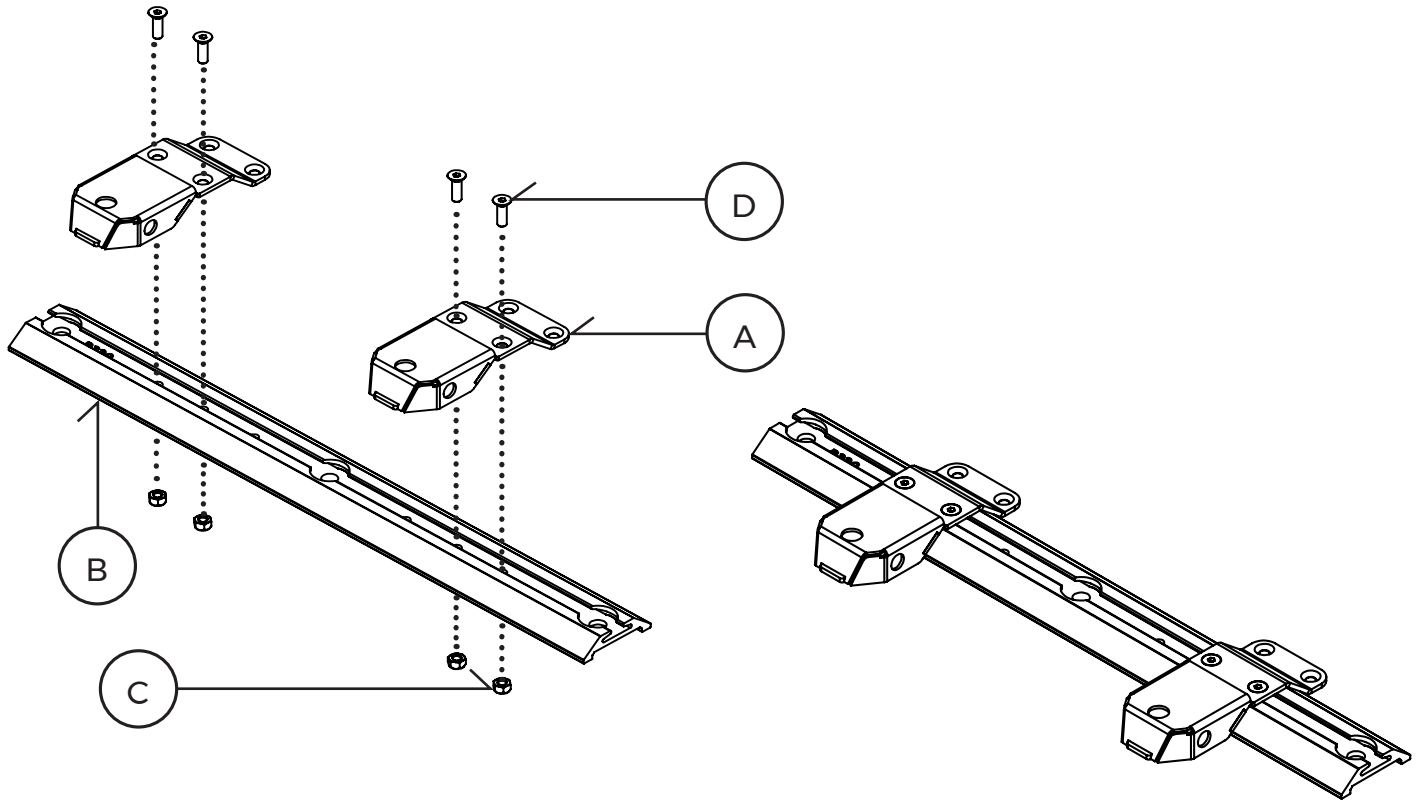
- Securely Assemble the Catch Brackets to the B420 Rail (refer to note below)
- Catch Bracket, Single Assembly shown above in exploded and assembled view.

Part Name	Quantity	Item
Catch Bracket	2	A
B420 Mounting Rail	1	B
M6 Nut	4	C
M6 x 20mm Countersunk Bolt	4	D

- Check and ensure all brackets are 90degrees, square to the rail.
- Secure the Catch Bracket Assembly shown below. Use hand tools to tighten all fasteners. Tighten until the thread of the of the M6 x 20mm engages the nylock of the M6 Nut. DO NOT OVER TIGHTEN WHERE THE BOLT PROTRUDES THE M6 NUT.

NOTE: The Catch Brackets use the 2 inside holes along the rail in each position, note the remaining holes as a guide of the Catch Bracket positions.





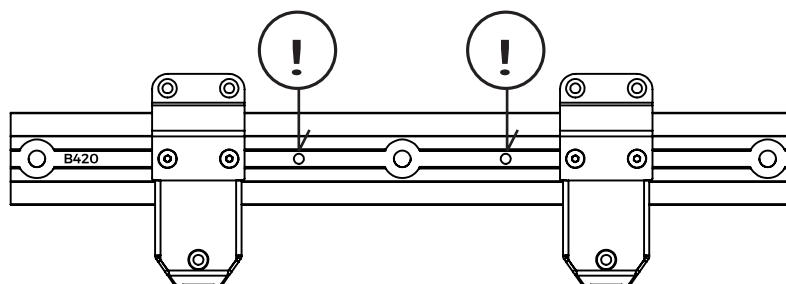
STEP 5 - Click Brackets Assembly:

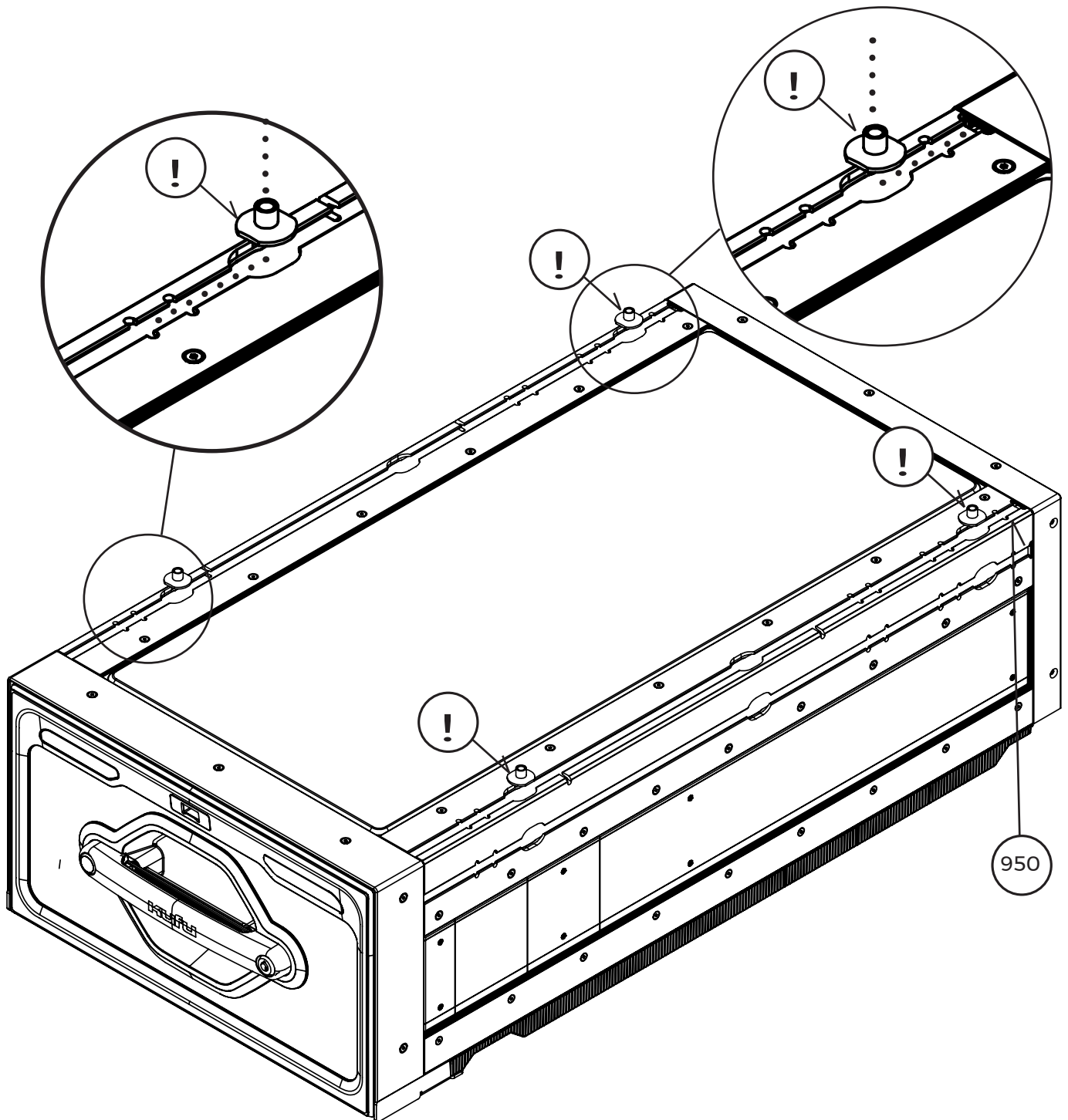
- Securely Assemble the Click Brackets to the B420 Rail (refer to note below)
- Click Bracket assembly shown above in exploded and assembled view.

Part Name	Quantity	Item
Click Bracket, Upper	2	A
B420 Mounting Rail	1	B
M6 Nut	4	C
M6 x 20mm Countersunk Bolt	4	D

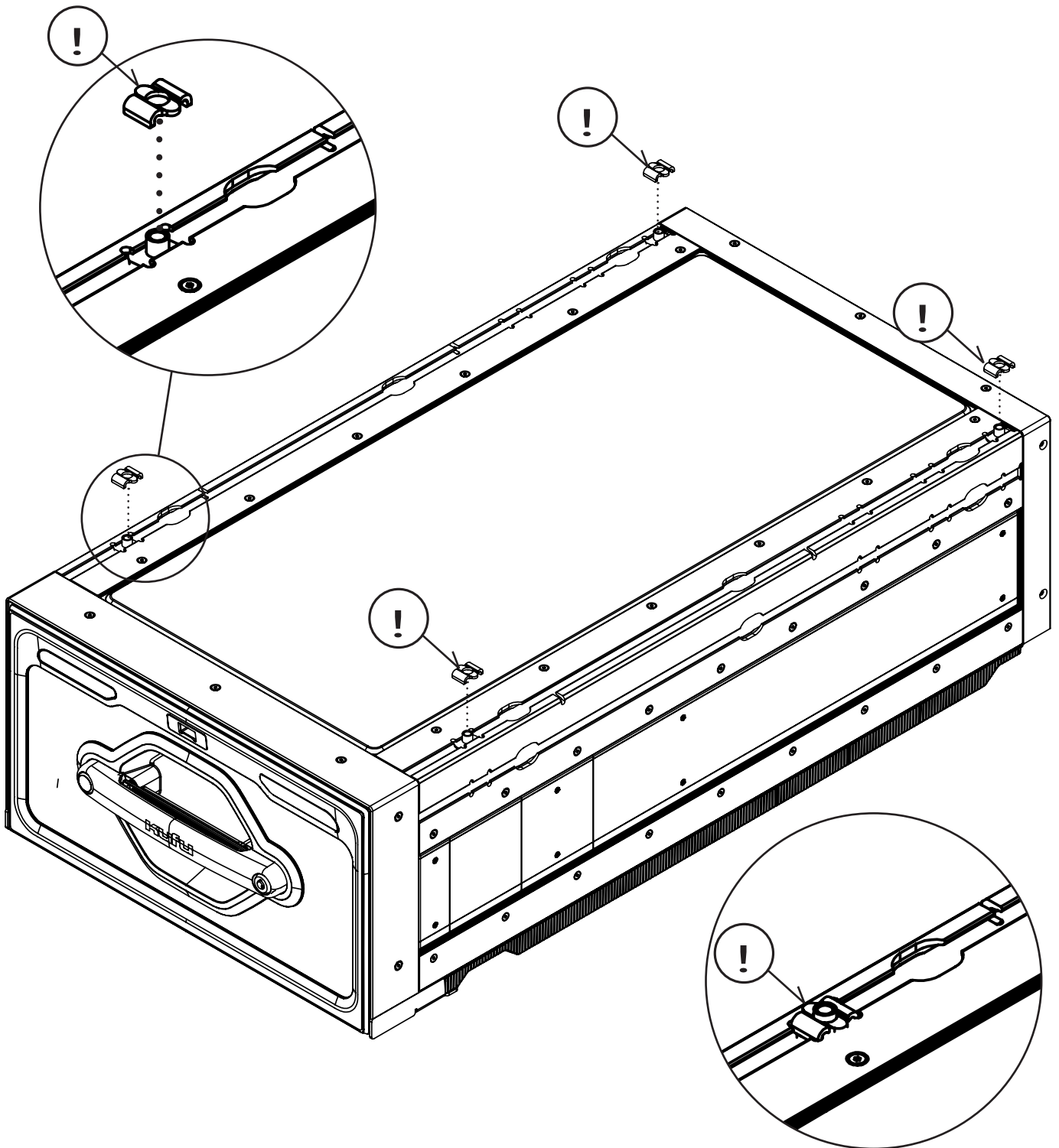
- Check and ensure all brackets are 90 degrees, square to the rail.
- Secure the Click Bracket Assembly shown below. Use hand tools to tighten all fasteners. Tighten until the thread of the of the M6 x 20mm engages the nylock of the M6 Nut. **DO NOT OVER TIGHTEN WHERE THE BOLT PROTRUDES THE M6 NUT.**

NOTE: The Click Brackets use the 2 outer holes along the rail in each position, note the remaining holes as a guide of the Click Bracket positions.

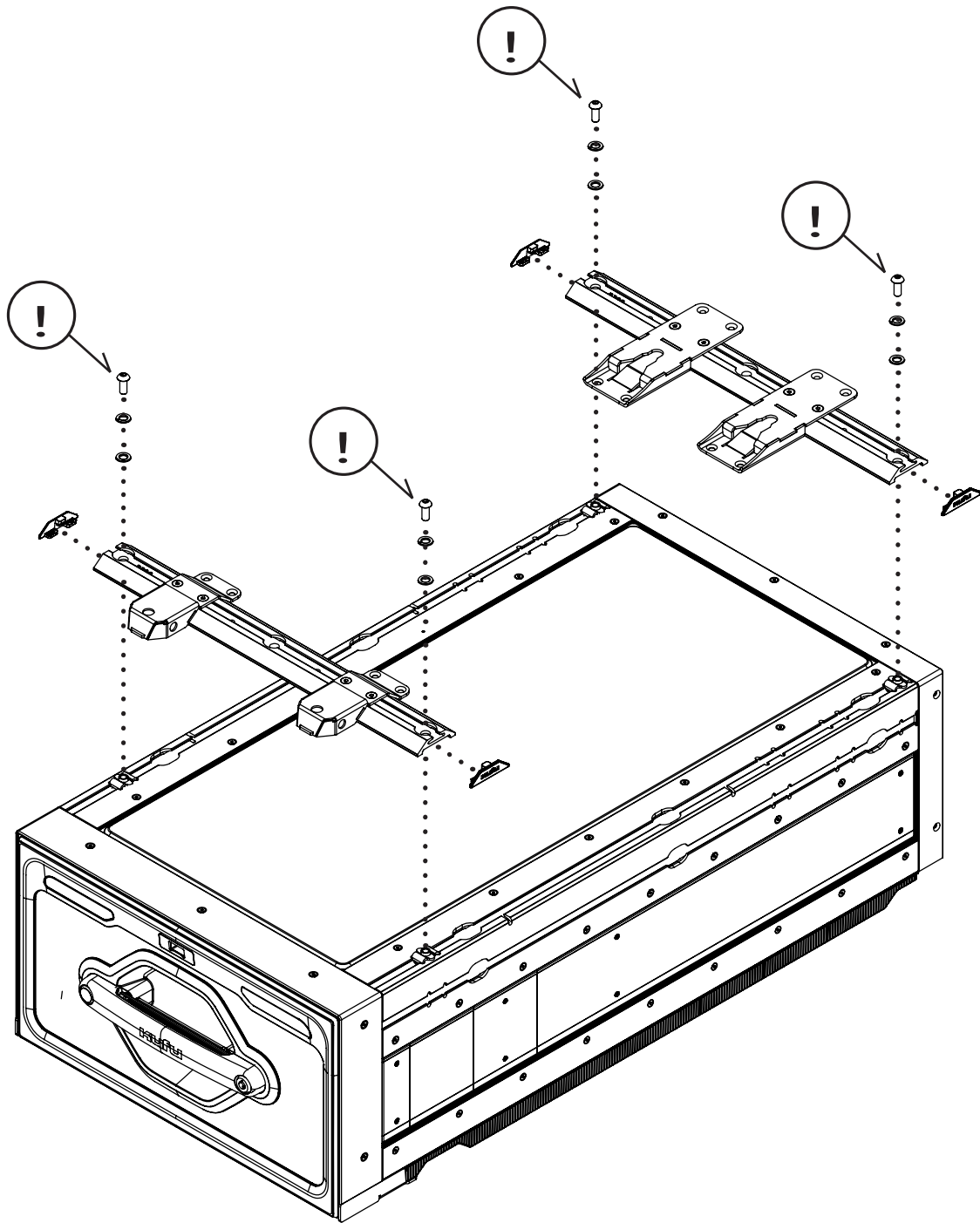


**STEP 6 - M8 Channel Stud Positions:** ****ECONO Drawers skip to STEP 8.***

- Ensure the Rails are clean and free from dust or dirt that might prevent the assembly of parts.
- Fit the M8 Channel Studs in to the Rails of the KUFU Premium Drawer that will be beneath the stack.
- Slide the M8 Channel Studs into position indicated by the 4x notches in the Rails
- **NOTE:** The assembly shown above is for a 950 position stack. Other assemblies may vary depending on Drawer size beneath and Stacked position desired.

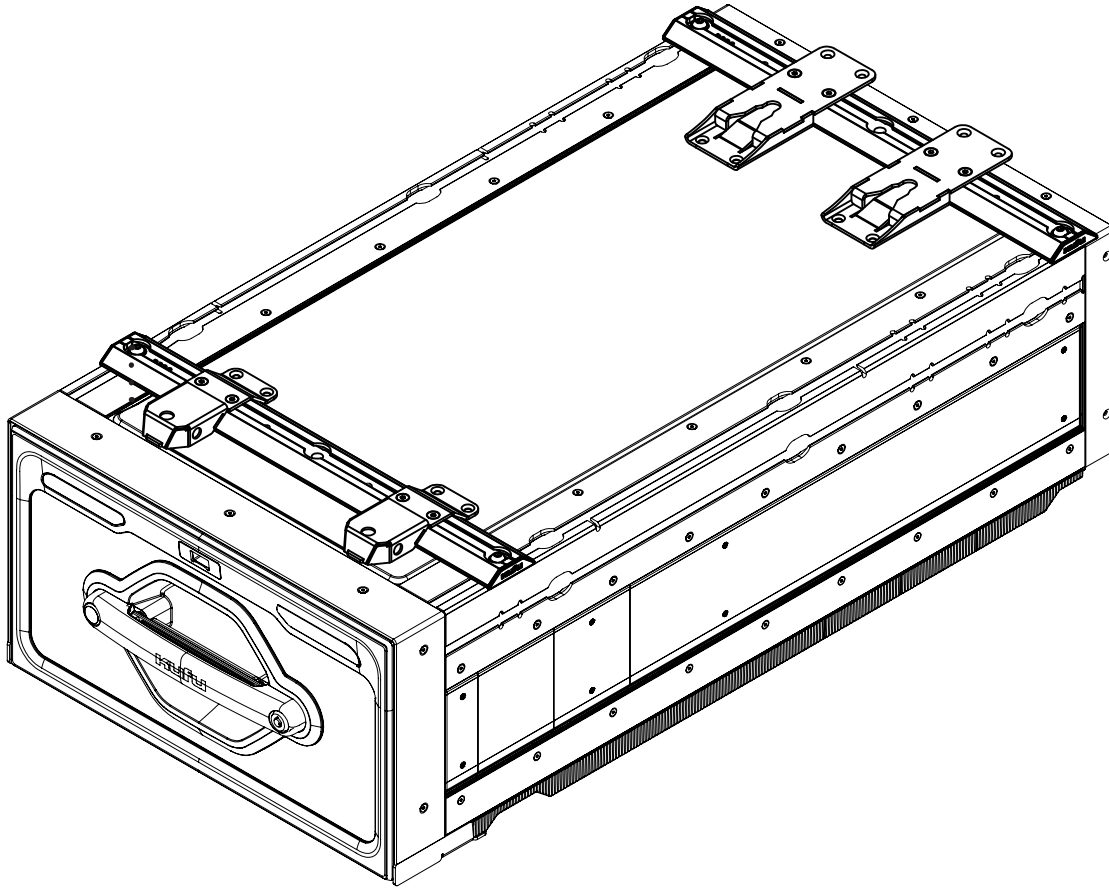
**STEP 7 - Lock Washer Assembly:** **ECONO Drawers skip to STEP 8.*

- Place each Lock Washer into the corresponding positions above the M8 Channel Stud, it should rest in the notches in the rail and the M8 Channel Stud should protrude through the hole of the Lock Washer.
- The Lock Washer prevents movement of the M8 Channel Stud along the rail.



STEP 8 - Stack Kit Assembly:

- Fit the plastic end caps to the B420 Rails before assembly.
- Using the Spring and Flat Washers under the M8 Button Head Bolts, securely attach the pre-assembled B420 Rails to the KUFU Premium Drawer beneath.
- Securley hand tighten the fasteners.
- Ensure the B420 Rails are resting flat against the top Rails of the Drawer beneath and there is no movement.
- **NOTE:** KUFU ECONO Drawers have pre-fitted M8 threads and do not require the M8 Channel Studs and Lock Washers.

***STEP 9 - Stack Kit Assembly:***

- **NOTE:** The Assembly shown is for a 950 KUFU Drawer product stacked in position above a 950 KUFU Drawer.
- KUFU Drawer System Drawers and Slides can **ONLY** be stacked on longer or same length drawers.
- Longer drawers **CANNOT** be stacked on top of shorter drawers.



KUFU Drawer System

Designed and developed in Australia.
Australia Owned Certified #08416.

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Design Registrations

AU 202110927, 202110924, 202110925, 202110926
EU 008654297-0001, 008654297-0002, 008654297-0003, 008654297-0004
UK 6175068, 6175069, 6175070, 6175071

Patents Pending

AU 2022201080, 2022201079
US 17/677,178

Patents

US 12,286,080, US D1,039,470 S, US D1,032,485 S, US D1,032,484 S, US D1,032,486 S
EU 4046872, 4063195

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